

## SOLUTION OF THREE-DIMENSIONAL STEADY STATE HEAT CONDUCTION IN MULTILAYERED MATERIALS

Surface Engineering

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### INTRODUCTION

Coating/substrate system and functionally graded materials (FGMs) are increasingly used in a wide range of applications to improve the performance of critical components. For such materials, the material properties vary along the depth direction. Used as coatings or interfacial zones, multilayered materials and FGMs can reduce the magnitude of residual and thermal stresses, mitigate stress concentration and increase fracture toughness [1]. A series of researches have been devoted to the simulation and investigation of heat conduction in multilayered materials. It should be pointed out that most studies have limits in either dimensions or computational efficiency; and the number of layers is also quite limited. It is of the great convenience for applications to develop explicit expressions of the frequency response functions (FRFs) to avoid the tedious numerical procedures [2]. Through the method of FRFs, the stress and displacement fields in multilayered materials have been obtained. In present paper, the closed-form FRFs for steady-state temperature field in multilayered materials are derived. It is in a recursive form, instead of numerically solving a set of equations; and there is no limit in layer number and thickness. Based on the FRFs and semi-analytical method (SAM), the solution under arbitrary heat input can be obtained.

## 2 Theoretical derivation

### 2.1 Temperature rise field in frequency domain

A half-space with  $L$  coatings is illustrated in Fig. 1, where the coatings are indicated by  $j=1, \dots, L$ , and the half-space is labeled by  $L+1$ .

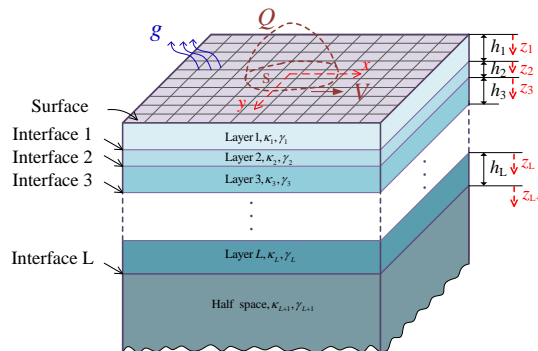


Fig. 1 Schematic of a multilayered material under unit heat input.

The partial differential equation governing heat conduction is given as follows for each layer  $j$  in its simplest form by

$$\nabla^2 T^{(j)} = -\frac{V}{\gamma_j} \frac{\partial T^{(j)}}{\partial x} \quad (j=1, \dots, L+1) \quad (1)$$



$$\begin{bmatrix} \kappa_1 r^{(1)} & -\kappa_1 r^{(1)} \\ 1 & -\frac{s^{(1)}+1}{s^{(1)}-1} e^{2r^{(1)}h} \end{bmatrix} \begin{bmatrix} M^{(1)} \\ N^{(1)} \end{bmatrix} = \begin{bmatrix} \tilde{Q} \\ 0 \end{bmatrix} \quad (8)$$

### 3 Numerical results and discussions

Firstly the model is verified through the comparison with FEM for the case of four-coatings on a half-space ( $L=4$ ,  $\kappa_j=1$ ,  $0.2, 1, 0.2, 1$ ,  $j=1, \dots, 5$ ) under rectangular unit heat source, as shown in Fig.2. Through the comparison the present method shows high accuracy and efficiency.

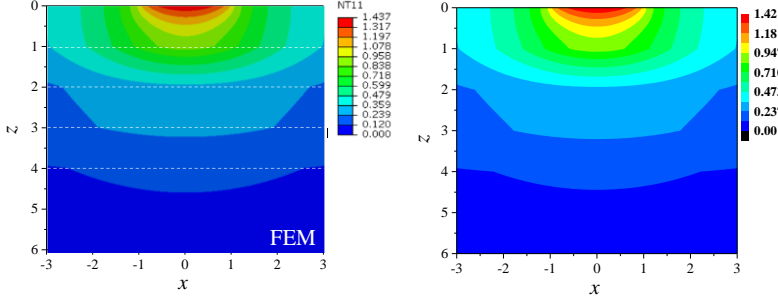


Fig. 2 Contour plots of temperature rise on  $y=0$  plane from FEM and the present method.

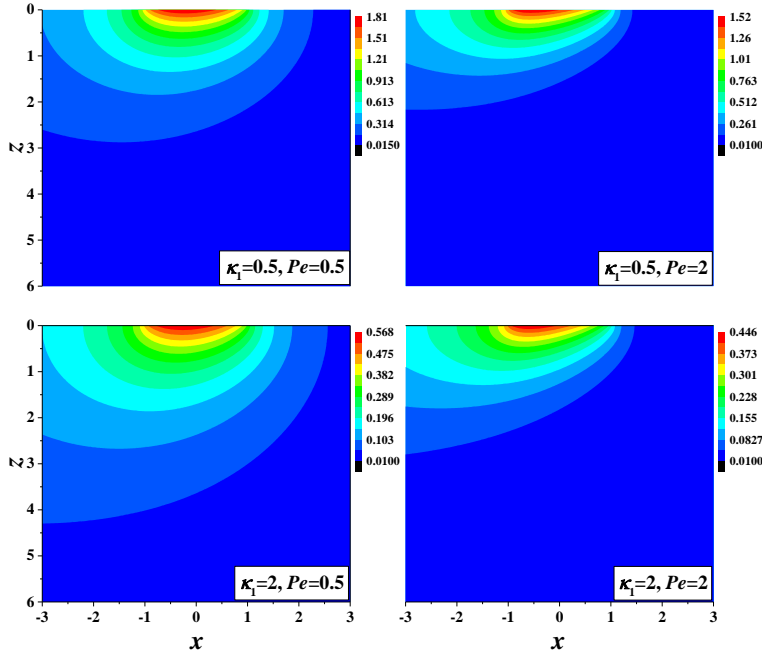


Fig. 3 Temperature rise on  $y=0$  plane for different thermal conductivities and velocities of moving heat source.

Then the exponentially varying thermal conductivity coefficient in FGM is studied as shown in Eq.(9).

$$\kappa(z) = \kappa_1 e^{\beta z}, \quad \beta = \ln(\kappa_{L+1} / \kappa_1) / h_c \quad (9)$$

The case that the heat source moves along  $x$ -axis is studied and the Péclet number is adopted as  $Pe=V^*/\gamma$ , the thermal diffusivity  $\gamma$  in all the layers are treated as same to unit. Then different  $Pe$  and  $\kappa_1$  are applied and the result are shown in Fig.3. Firstly, for  $Pe=0.5$  (the first column of Fig.3) the heat diffuses farther obviously as the speed is low and there is sufficient time to heat diffusion, and the maximum temperature rise decreases a lot when  $\kappa_1=2$  compared that from  $\kappa_1=0.5$ . Then by comparing the two plots in the first or second row, it can also be found that with increase of  $Pe$ , the maximum temperature rise decreases for certain  $\kappa_1$  since that the fresh material passes through the heated zone fast and the accumulative effect of heat is weakened.

### 4 Conclusion

Analytic FRFs for steady-state three-dimensional temperature rise solution of materials with arbitrary layers of coatings are explicitly derived for the first time. Based on the obtained FRFs of temperature rise, a semi-analytical method (SAM) is developed, which can be used to solve the temperature distribution in multilayered material under arbitrary distributed heat source. The temperature rise of materials with various number and properties of layers are solved and compared with FEM, which show excellent agreements. The temperature solution in multilayered material with exponentially varying thermal conductivity of layers along the thickness is studied. The multilayered materials with low conduction capacity present high temperature rise.

### ACKNOWLEDGMENTS

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### KEYWORDS

Multilayered materials; heat conduction; frequency response functions; Moving heat source